

**REMARKS**

This Preliminary Amendment amends the originally-filed Abstract of the above-referenced U.S. application, and provides the amended Abstract on a separate sheet. In addition, the Preliminary Amendment amends the originally-filed specification of the above-referenced U.S. application and the Supplement Specification amended pursuant to PCT Article 34, via a Substitute Specification, and to refer to and claim priority from the underlying PCT Application No. PCT/JP2004/018463 filed on December 10, 2004 and published on July 7, 2005 as International Publication No. WO 2005/062213, and from Japanese Patent Application No. 2003-425535, filed December 22, 2003, and Japanese Patent Application No. 2004-264433 filed September 10, 2004, pursuant to 37 C.F.R. § 1.78(a)(2). In addition, the specification has been amended to remove minor informalities from originally-filed PCT application, as provided herewith in the enclosed Substitute Specification. A marked-up comparison documents between the English language translation of the originally-filed specification and the Substitute specification is enclosed herewith. The title of the PCT Application No. PCT/JP2004/018463 has also been deleted, and a new title provided as set forth herein above.

Further, originally-filed claims 1-16 of the underlying PCT Application No. PCT/JP2004/018463 and substitute claims 1-5 submitted pursuant to PCT Article 34 have been cancelled, without prejudice, and new claims 17-21 have been added to provide the substitute claims 1-5 in an appropriate form for prosecution before the U.S. Patent and Trademark Office, and not due to any reason of patentability. Accordingly, claims 17-21 are now under consideration in the above-identified application. It is respectfully submitted that the amendments to the specification and new claims do not add new matter to the application.

The underlying PCT Application No. PCT/JP2004/018463 includes an International Search Report, dated February 22, 2005, a copy of which is included. The Search Report includes a list of document(s) that have been considered by the Examiner in the underlying PCT application.

Enclosed herewith, please also find a copy of the PCT Written Opinion for the International Application No. PCT/JP2004/018463 dated February 22, 2005. In addition, the PCT Preliminary Examination Report for the underlying PCT Application No. PCT/JP2004/018463 dated January 4, 2006 is also enclosed. Applicants note that PCT Preliminary Examination Report confirms that the substitute claims 1-5 filed along with the Supplemental Specification under PCT Article 34 fully conform with the requirements of PCT Article 33(2)-(4).

Applicants assert that the present invention is new, non-obvious, and useful. Prompt consideration and allowance of the pending claims are respectfully requested.

Respectfully submitted,

Dated: June 21, 2006

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10/584170

187856/US - 465122-00027

PATENT APPLICATION

AP20 Rec'd PCT/PTO 22 JUN 2006

DESCRIPTION In the United States Patent and Trademark Office

Express Mail mailing label number: EV US  
Date of Deposit: June 22, 2006  
I hereby certify that the document is being deposited with the United States Postal  
Service "Express Mail Post Office to Addressee" service under 37 CFR 1.10 on  
the date indicated above and is addressed to Commissioner for Patents, P.O. Box  
1450, Alexandria, VA 22313-1450.

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TO ALL WHOM IT MAY CONCERN:

Be it known that WE, NORIYUKI SUZUKI, AKIHIRO UENISHI,  
YUKIHISA KURIYAMA and TOSHIYUKI NIWA, are all citizens of Japan, whose post  
office address is c/o NIPPON STEEL CORPORATION, Technical Development Bureau, 20-  
1, Shintomi, Futtsu-shi, Chiba 293-8511, JAPAN, have invented an improvement in

**PROVIDING SYSTEM, METHOD, DEVICE, AND UTILIZATION  
DEVICE OF NUMERICAL ANALYSIS DATA AND NUMERICAL ANALYSIS  
RESULTS**

**PROVIDING SYSTEM, METHOD, DEVICE, AND UTILIZATION DEVICE OF  
NUMERICAL ANALYSIS DATA AND NUMERICAL ANALYSIS RESULTS**

Technical Field

**CROSS REFERENCE TO RELATED APPLICATION(S)**

- 5     [0001]         This application is a national stage application of PCT Application No.  
PCT/JP2004/018463 which was filed on December 10, 2004 and published on July 7, 2005 as  
International Publication No. WO 2005/062213 (the "International Application"), the entire  
disclosure of which is incorporated herein by reference. This application claims priority from  
the International Application pursuant to 35 U.S.C. § 365. The present application also claims  
10    priority under 35 U.S.C. § 119 from Japanese Patent Application No. 2003-425535, filed  
December 22, 2003, and Japanese Patent Application No. 2004-264433 filed September 10,  
2004, the entire disclosures of which are incorporated herein by reference.

**FIELD OF THE INVENTION**

- 15    [0002]         ~~[0001]~~ The present invention relates to computer simulations such as a structural  
analysis, a heat conduction analysis, a fluid analysis, and an electromagnetic field analysis using  
a finite element method and a finite difference method, in particular, to a numerical analysis data,  
~~a numerical analysis results providing system, arrangement and method, a device, and and a~~  
numerical analysis data utilization device to provide the numerical analysis data ~~and the~~  
20    ~~numerical analysis results required for a numerical analysis, in particular, it is suitable~~ e.g., for  
use in an analysis relating to a processing, an assembling, a performance of metallic materials for  
automobiles, home electronic appliances, an architectural field, and so on.

Background Art

BACKGROUND INFORMATION

[0003]        ~~{0002}~~ According to a rapid progress of a computer technology, large-scaled numerical simulations such as a structural analysis, a heat conduction analysis, a fluid analysis, and an electromagnetic field analysis are utilized in many industrial fields, and many commercially available softwares are spreading, software arrangements and systems are growing, respectively.

[0004]        ~~{0003}~~ On the other hand, it is necessary It is important to correctly input appropriate physical property values, boundary conditions such as loads, and constraints, accurate shapes, and so on ~~etc.~~ to secure a reliability, ~~an~~ and accuracy of the simulations as stated indicated above. Normally Generally, an analysis engineer executing the simulation ~~deals~~ works with these inputs individually with reference to data files, case files, and so on ~~etc.~~. In particular, as for the physical property values, it is possible to obtain reliable data independent from analysts by referring to science chronologies, manuals, and so on ~~etc.~~ for simple calculations so-called as a linear analysis such as an elastic structure analysis, a steady heat condition analysis, a potential flow analysis, an electric field analysis. However, as for many the problems associated with high nonlinearity such as an elastoplasticity analysis, a nonlinear heat conduction analysis, a turbulent analysis, a nonlinear electromagnetic field analysis, and coupling analyses thereof, it is may be difficult to obtain appropriate physical property value data, ~~and therefore,~~ Therefore, there are many cases in which to use different input data by each analyst. As a result, there are may be problems that the reliability and the accuracy of the simulation are spoiled.

[0005]        ~~{0004}~~ Further, in the case of a steel plate sheet for automobiles, one coil extends to several ~~hundreds of~~ hundred meters, and plural material properties detailed data stretching the length thereof ~~become~~ can provide an enormous quantity of data. ~~A great deal of~~ Certain

difficulties ~~strings along~~arise with managing these data for user's simulation while maintaining a confidentiality manually or by a simple database administration function at present when the steel plate sheet for automobiles are used by users for dozens of coils day by day.

[0006] ~~[0005]~~ ~~As actions for the above-stated problems, there is a~~A method to distribute

5 a database with attaching to a simulation software can be provided to address the above-  
described problems. However, ~~but~~ there are problems associated therewith, such ~~that~~as it is  
difficult to perform a maintenance such as an addition, modification, deletion of data as needed,  
and using compensations such as experimental expenses to obtain data can not be retrieved.

[0007] ~~[0006]~~ ~~Besides~~In addition, a method to provide material data via a network is

10 ~~disclosed~~described in Japanese Patent Document 1, Application Laid-open No. 2003-36277, and  
a method to provide information required for a structural analysis via a network is

~~disclosed~~described in Japanese Patent Document 2, Application Laid-open No. 2003-167925.

However, in the methods ~~disclosed in the Patent Document 1 and the Patent Document~~

~~2, described in Japanese Patent Application Laid-open No. 2003-36277 and Japanese Patent~~

15 Application Laid-open No. 2003-167925, a conversion and a modification of provided data are  
possible, ~~and therefore,~~ Therefore, a source of data, and a distinction with other data become  
ambiguous in accordance with a continuous usage. As a result, ~~it~~this may cause a deterioration  
of reliability of the simulation, and deterioration of confidentiality.

~~[0007]~~ ~~————~~ An object of the present invention is to provide numerical analysis data

20 and numerical analysis results with high reliability while maintaining the confidentiality in the  
~~computer simulations of the structural analysis, the heat conduction analysis, the fluid analysis,~~  
~~and the electromagnetic field analysis using the finite element method and the finite difference~~  
~~method, and further to enable to retrieve a compensation from the users.~~

~~{0008}~~ Patent Document 1: Japanese Patent Application Laid open No. 2003-

36277

~~{0009}~~ Patent Document 2: Japanese Patent Application Laid open No. 2003-

467925

5 Summary of the Invention

SUMMARY OF EXEMPLARY EMBODIMENTS OF THE INVENTION

~~{0008}~~      ~~{0010}~~ The One of the objects of the present invention is to provide a  
desired numerical analysis data and numerical analysis results with high reliability, while  
10 maintaining the confidentiality in the computer simulations of the structural analysis, the heat  
conduction analysis, the fluid analysis, and the electromagnetic field analysis using the finite  
element method and the finite difference method, and further to enable to retrieve a  
compensation from the users. Another object of the present invention is to provide an accurate  
and detailed material property value required for a simulation according to a user's request, on-  
15 demand, via a network when the user performs a computer simulation. ~~Both or either of a~~ A user  
side computer ~~includes~~ can include a numerical analysis means, ~~but~~ arrangement, and a  
management of the accurate and detailed material property data required for the numerical  
analysis is performed in a bulk at ~~the~~ a server side, and the accurate and detailed material  
property value is provided to a simulation user in an invisible state so as to secure  
20 confidentiality.

{0009}      A numerical analysis data-providing system according to an exemplary  
embodiment of the present invention can be provided. In this exemplary system, a server side  
computer can provide numerical analysis data to a user side computer connected to a network to

perform a numerical analysis about a working member and a forming member created by using a desired material. The user side computer can include: an input arrangement configured for inputting a material name and a property item; a storage arrangement configured for storing addresses of the server side computer corresponded to the material name and the property item; and a material name and property item transmitting arrangement configured for transmitting the material name and the property item to the server side computer having the address corresponded to the material name and the property item inputted from the input arrangement. The server side computer can include: (i) a material property data storage arrangement in which the material name and the property item are stored with corresponding to any one or more types of material property data from a mechanical property value, a thermal physical property value, and an electromagnetic property value as for plural materials; (ii) a material name and property item receiving means receiving the material name and the property item transmitted from the material name and property item transmitting arrangement of the user side computer; (iii) an extracting means extracting any one or more kinds of material property data from the mechanical property value, the thermal physical property value, and the electromagnetic property value corresponding to the material name and the property item stored by the material property data storage arrangement based on the received material name and property item; and a (iv) material property data transmitting arrangement transmitting the material property data extracted by the extracting arrangement to the user side computer. The user side computer can further include a material property data receiving arrangement receiving the material property data transmitted from the material property data transmitting arrangement of the server side computer, and a numerical analysis arrangement configured for performing a numerical analysis by using the material property data so that a user does not concern substances of the material property data.



[0010]      A numerical analysis data providing device according to another exemplary embodiment of the present invention which can be provided for facilitating numerical analysis data to a user side computer connected to a network to perform a numerical analysis about a working member and a forming member created by using a desired material. The device can

5      include: (i) a material property data storage arrangement in which a material name and a property item can be stored with corresponding to any one or more kinds of material property data from a mechanical property value, a thermal physical property value, and an electromagnetic property value as for plural materials; (ii) a material name and property item receiving arrangement configured for receiving the material name and the property item transmitted from the user side  
10      computer; (iii) an extracting arrangement configured for extracting any one or more kinds of material property data from the mechanical property value, the thermal physical property value, and the electromagnetic property value corresponding to the material name and the property item stored by the material property data storage arrangement based on the received material name and property item; (iv) a material property data transmitting arrangement configured for  
15      transmitting the material property data extracted by the extracting arrangement to the user side computer; and (v) an arrangement configured for making the material property data available to a numerical analysis arrangement possessed by the user side computer but invisible to a user when the material property data extracted by the extracting arrangement is transmitted to the user side computer.

20      [0011]      ~~A numerical analysis data providing system according to~~ A numerical analysis results providing system according to another exemplary embodiment of the present invention; can be provided in which a server side computer provides numerical analysis data results to a user side computer connected to a network to perform a numerical analysis about a

~~processing~~working member and a forming member created by using a desired material; ~~wherein~~  
the user side computer includes: an input means inputting a material name and a property item; a  
storage means. The user side computer can include: an input arrangement inputting data  
containing a material name and a property item; a storage arrangement storing addresses of the  
5 server side computer ~~corresponded to the material name and the property item; and a material~~  
~~name and property item transmitting means transmitting~~corresponding to the material name and  
the property item; and a material name and property item transmitting arrangement transmitting  
the data containing the material name and the property item to the server side computer having  
the address corresponded to the material name and the property item inputted from the input  
10 means; and wherein the server side computer includes: a material property data storage  
~~means~~arrangement. The server side computer can includes: (i) a material property data storage  
arrangement in which the material name and the property item are stored with corresponding to  
any one or more kinds of material property data from a mechanical property value, a thermal  
physical property value, and an electromagnetic property value as for plural materials; a material  
15 ~~name and property item receiving means receiving the material name and the property item~~  
~~transmitted from the material name and property item transmitting means of the user side~~  
~~computer; an extracting means~~(ii) a material name and property item receiving arrangement  
receiving the data containing the material name and the property item transmitted from the  
material name and property item transmitting arrangement of the user side computer; (iii) an  
20 extracting arrangement extracting any one or more kinds of material property data from the  
mechanical property value, the thermal physical property value, and the electromagnetic property  
value corresponding to the material name and the property item stored by the material property  
data storage ~~means~~arrangement based on the received material name and property item; ~~and a~~

~~material property data transmitting means transmitting~~(iv) a numerical analysis arrangement performing a numerical analysis by using the material property data extracted by the extracting means to the user side computer, and wherein the arrangement; and (v) a numerical analysis results transmitting arrangement transmitting the numerical analysis results by the numerical

5 analysis arrangement to the user side computer. The user side computer further includes: a material property data receiving means receiving the material property data transmitted from the material property data transmitting means of the server side computer; can includes: a numerical analysis results receiving arrangement receiving the numerical analysis results transmitted from the numerical analysis results transmitting arrangement of the server side computer.

10 **[0012]** A numerical analysis resultsdata providing systemdevice according to a further exemplary embodiment of the present invention in which a server side computer providescan be provided which is configured for providing numerical analysis resultsdata to a user side computer connected to a network to perform a numerical analysis about a processing member and a forming member created by using a desired material, ~~wherein the user side computer~~  
15 ~~includes: an input means inputting data containing a material name and a property item; a storage means storing addresses of the server side computer corresponding to the material name and the property item; and a material name and property item transmitting means transmitting the data containing the material name and the property item to the server side computer having the address corresponded to the material name and the property item inputted from the input means;~~  
20 ~~and wherein the server side computer includes: a material property data storage means in which the material name and the~~. The device can include: (i) a material property data storage arrangement in which a material name and a property item are stored with corresponding to any one or more kinds of material property data from a mechanical property value, a thermal physical

property value, and an electromagnetic property value as for plural materials; ~~a material name~~  
~~and property item receiving means receiving the data containing~~(ii) a material name and property  
item receiving arrangement receiving the material name and the property item transmitted from  
~~the material name and property item transmitting means of the user side computer;~~user side  
5 computer; (iii) an extracting meansarrangement extracting any one or more kinds of material  
property data from the mechanical property value, the thermal physical property value, and the  
electromagnetic property value corresponding to the material name and ~~the property item stored~~  
by the material property data storage meansarrangement based on the received material name  
and property item; ~~a numerical analysis means performing a numerical analysis by using~~and (iv)  
10 a material property data transmitting arrangement transmitting the material property data  
extracted by the extracting means; ~~and a numerical analysis results transmitting means~~  
~~transmitting the numerical analysis results by the numerical analysis means to the user side~~  
~~computer, and wherein the user side computer further includes: a numerical analysis results~~  
~~receiving means receiving the numerical analysis results transmitted from the numerical analysis~~  
15 ~~results transmitting means of the server side computer.~~arrangement to the user side computer.

[0013] A numerical analysis data providingunitization device according to still another  
exemplary embodiment of the present invention providingcan be provided which is configured  
for receiving a provision of numerical analysis data to a userfrom a server side computer  
connected to a network to perform a numerical analysis about a processing member and a  
20 forming member created by using a desired material; ~~including: a material property data storage~~  
~~means in which a material name and a property item are stored with corresponding to any one or~~  
~~more kinds of material property data from a mechanical property value, a thermal physical~~  
~~property value, and an electromagnetic property value as for plural materials; a material name~~

and property item receiving means ~~receiving the material name and the property item transmitted~~  
from the user side computer; an extracting means ~~extracting any one or more kinds of material~~  
property data ~~from the mechanical property value, the thermal physical property value, and the~~  
electromagnetic property value ~~corresponding to the material name and property item stored by~~  
5 the material property data storage means ~~based on the received material name and property item;~~  
and a material property data transmitting means ~~transmitting.~~ The device can include: (i) an  
input arrangement inputting a material name and a property item; (ii) a storage arrangement  
storing addresses of the server side computer corresponded to the material name and the property  
item; (iii) a material name and property item transmitting arrangement transmitting the material  
10 name and the property item to the server side computer having the address corresponded to the  
material name and the property item inputted from the input arrangement, (iv) a material  
property data receiving arrangement receiving the material property data extracted by the  
extracting means to the user side computer, from a material property data storage arrangement  
based on the material name and the property item and transmitted at the server side computer;  
15 and (v) ; and a numerical analysis arrangement configured for performing a numerical analysis  
by using the material property data so that a user does not concern substances of the material  
property data.

[0014] A numerical analysis results data providing device method according to a further  
exemplary embodiment of the present invention providing can be provided in which a server side  
20 computer may provide numerical analysis results data to a user side computer connected to a  
network to perform a numerical analysis about a processing working member and a forming  
member created by using a desired material; ~~including: a material property data storage means in~~  
~~which a material name and a property item are stored with corresponding to any one or more~~

kinds of material property data from a mechanical property value, a thermal physical property value, and an electromagnetic property value as for plural materials; a material name and property item receiving means receiving the data containing. The exemplary method can include: (i) transmitting a material name and a property item to the server side computer having  
5 an address corresponded to the material name and the property item inputted from an input arrangement at the user side computer, (ii) receiving the material name and the property item transmitted from the user side computer; an extracting means (iii) extracting any one or more kinds of material property data from the mechanical property value, the thermal physical property value, and the  
10 electromagnetic property value corresponding to the material name and the property item stored by the material property data storage means property item stored by a material property data storage arrangement in which the material name and the property item are stored with corresponding to any one or more kinds of material property data from the mechanical property value, the thermal physical value, and the electromagnetic property value as for plural materials  
15 based on the received material name and property item; a numerical analysis means performing a numerical analysis by using the material property data extracted by the extracting means; and a numerical analysis results transmitting means transmitting the numerical analysis results by the numerical analysis means to the user side computer and (iv) transmitting the extracted material property data to the user side computer so as to be available to a numerical analysis but invisible  
20 to a user at the server side computer, and further receiving the material property data transmitted from the server side computer, at the user side computer.

[0015] A numerical analysis data unitization device according to the present invention receiving a provision of numerical analysis data from a server side computer connected to a

network to perform a numerical analysis about a processing member and a forming member  
created by using a desired material, including: an input means inputting a material name and a  
property item; a storage means storing addresses of the server side computer corresponded to the  
material name and the property item; and a material name and property item transmitting means  
5 transmitting the material name and the property item to the server side computer having the  
address corresponded to the material name and the property item inputted from the input means;  
and a material property data receiving means receiving the material property data extracted from  
a material property data storage means based on the material name and the property item and  
transmitted at the server side computer. These and other objects, features and advantages of the  
10 present invention will become apparent upon reading the following detailed description of  
embodiments of the invention, when taken in conjunction with the appended claims.

### BRIEF DESCRIPTION OF THE DRAWINGS

[0016] A numerical analysis results unitization device according to the present invention  
15 receiving a provision of numerical analysis results from a server side computer connected to a  
network to perform a numerical analysis about a processing member and a forming member  
created by using a desired material, including: an input means inputting data containing a  
material name and a property item; a storage means storing addresses of the server side computer  
corresponded to the material name and the property item; and a material name and property item  
20 transmitting means transmitting the data containing the material name and the property item to  
the server side computer having the address corresponded to the material name and the property  
item inputted from the input means, and a numerical analysis results receiving means receiving  
numerical analysis results which is transmitted after material property data are extracted from a

~~material property data storage means based on the material name and the property item at the server side computer, and the numerical analysis is performed by using the material property data. Further objects, features and advantages of the invention will become apparent from the following detailed description taken in conjunction with the accompanying figure showing~~  
5 ~~illustrative embodiment(s), result(s) and/or feature(s) of the exemplary embodiment(s) of the present invention, in which:~~

~~{0017} ——— A numerical analysis data providing method according to the present invention in which a server side computer provides numerical analysis data to a user side computer connected to a network to perform a numerical analysis about a processing member and a forming member created by using a desired material, including: transmitting a material name and a property item to the server side computer having an address corresponded to the material name and the property item inputted from an input means at the user side computer; receiving the material name and the property item transmitted from the user side computer; extracting any one or more kinds of material property data from a mechanical property value, a thermal physical property value, and an electromagnetic property value corresponding to the material name and the property item stored by a material property data storage means in which the material name and the property item are stored with corresponding to any one or more kinds of material property data from the mechanical property value, the thermal physical value, and the electromagnetic property value as for plural materials based on the received material name and property item; and transmitting the extracted material property data to the user side computer at the server side computer, and further receiving the material property data transmitted from the server side computer at the user side computer.~~



~~{0018}~~ ——— A numerical analysis results providing method according to the present invention in which a server side computer provides numerical analysis results to a user side computer connected to a network to perform a numerical analysis about a processing member and a forming member created by using a desired material, including: transmitting data  
5 containing a material name and a property item to the server side computer having an address corresponded to the material name and the property item inputted from an input means at the user side computer; receiving the data containing the material name and the property item transmitted from the user side computer; extracting any one or more kinds of material property data from a mechanical property value, a thermal physical property value, and an  
10 electromagnetic property value corresponding to the material name and the property item stored by a material property data storage means in which the material name and the property item are stored with corresponding to any one or more kinds of material property data from the mechanical property value, the thermal physical value, and the electromagnetic property value as for plural materials based on the received material name and property item; performing a  
15 numerical analysis by using the extracted material property data; and transmitting the numerical analysis results to the user side computer at the server side computer, and further receiving the numerical analysis results transmitted from the server side computer at the user side computer.

Brief Description of the Drawings

{0017}        ~~{0019}~~ Fig. 1 is a view diagram showing an exemplary configuration of a

20 numerical analysis data providing system according to a first exemplary embodiment of the present invention;

{0018}        ~~{0020}~~ Fig. 2 is a view showing an example of a exemplary structural analysis input data provided by a direct input;

[0019]        ~~{0021}~~ Fig. 3 is a view showing an example of an exemplary structural analysis input data provided by an external input;

[0020]        ~~{0022}~~ Fig. 4 is a view showing an example of an exemplary reference table making a connection with data server addresses while using a material name, a data type, a  
5    model identification number as search keys according to an exemplary embodiment of the present invention;

[0021]        ~~{0023}~~ Fig. 5 is a view showing an example of an exemplary reference table making a connection with numeric data while using the material name, the data type, the model identification number as the search keys according to an exemplary embodiment of the present  
10   invention;

[0022]        ~~{0024}~~ Fig. 6 is a view showing an example of an exemplary input screen display of a user side computer according to an exemplary embodiment of the present invention;

[0023]        ~~{0025}~~ Fig. 7 is an exemplary flow chart for explaining a flow of a data provision according to an exemplary embodiment of the present invention;

15   [0024]        ~~{0026}~~ Fig. 8 is a view diagram showing an exemplary configuration of numerical analysis results providing system according to a second exemplary embodiment of the present invention;

[0025]        ~~{0027}~~ Fig. 9A is a view showing an example an exemplary display of an analysis model;

20   [0026]        ~~{0028}~~ Fig. 9B is a view showing an example an exemplary display of an analysis result (e.g., a distorted distribution) of the analysis model; and

[0027]        ~~{0029}~~ Fig. 10 is a view showing an example of an exemplary input screen of a user side computer according to a further exemplary embodiment of the present invention.

Detailed Description of the Preferred Embodiments

~~{0030}~~ Hereinafter, preferred embodiments of the present invention are described with reference to the attached drawings.

5 DETAILED DESCRIPTION OF EXEMPLARY EMBODIMENTS OF INVENTION

~~{0031}~~ First Exemplary Embodiment-

~~{0028}~~ ~~{0032}~~ In Fig. 1, an exemplary configuration of a numerical analysis data providing system is shown as according to a first exemplary embodiment of the present invention.

As shown in the drawing, Fig. 1, in the exemplary embodiment of the numerical analysis data providing system of the present embodiment invention, a user side computer 10 (e.g., the numerical analysis data utilization device) and a server side computer 11 (e.g., the numerical analysis data providing device) are connected via a network 12, for example, so as to enabling a communication according to, e.g., a TCP/IP protocol, and the server side computer 11 (e.g., the numerical analysis data providing device) provides numerical analysis data to the user side computer 10 (e.g., the numerical analysis data utilization device).

~~{0029}~~ ~~{0033}~~ Here, an example to provide material property data in a structural analysis is described herein when the structural analysis by an exemplary embodiment of a finite element method is performed for a processing member and a forming member created by using a desired material. ~~Incidentally~~ For example, only one user side computer 10 and one server side computer 11 for each are shown in Fig. 1, but both may exist in plural however, it should be understood that each/both can be provided as a plurality of systems.

~~{0030}~~ ~~{0034}~~ On the The user side computer ~~10~~, 10 can use a data input/output program 13, a numerical analysis program 14 executing the numerical analysis, a reference table 15, a

communication program 16 are implemented. Besides, on the 16. The server side computer 11 can utilize an accounting program 17, a reference table 18, a communication program 19 are implemented. 19.

[0031] ~~{0035}~~ In the present According this exemplary embodiment, both a direct input and an external input receiving a provision from the server side computer 11 are possible as an input of physical property data (material property data) for the user side computer 10.

[0032] ~~{0036}~~ In Fig. 2, an exemplary direct input example of the physical property data for the user side computer 10 is shown. In general, an input data 1 of a structural analysis by ~~at the exemplary~~ finite element method is can be composed of a nodal point data 3 representing coordinates of respective nodal points, an element data 4 representing nodal point numbers composing respective elements, a physical property data 5 representing a physical property of the element, a geometrical shape data 6 representing a geometrical shape such as a shell thickness of the element, a boundary condition data 7 representing a load and a constraint, a calculation condition data 8 representing a time increment, a convergence condition, and so on, in addition to an analysis title data 2, and so on etc.

[0033] ~~{0037}~~ In the example shown in Fig. 2, total eight numeric values of a modulus of elasticity (e.g., Young's modulus, Poisson's ratio), a work hardening characteristics (e.g., yield stress, plastic coefficient, work hardening index, offset distortion) based on an n-th power hardening model, an anisotropy parameter (e.g., Lankford value), and a density are can be directly inputted as the physical property data 5 respectively. The structural analysis program (e.g., the numerical analysis program 13) reading the input data ~~performs a creation of~~ can create a stiffness matrix, a solution of simultaneous linear equations, calculations of a displacement, a strain, and a stress, and an output of results.

[0034] ~~[0038]~~ On the contrary, in In Fig. 3, an external input example of the physical property data for the user side computer 10 is shown. Here for example, the input data other than the physical property data 5 ~~are~~ may be the same as the ~~ones~~ data directly inputted as described ~~in above with reference to~~ Fig. 2. The label - "SOURCE=NET" - in the physical property data 5 is illustrated to specify that the physical property data is stored at the server side computer 11 on the network 12. A material name of "spcc", a material model identification number of "003" (called as a property item including the data type "MECHANICAL: mechanical property") ~~are~~ can be inputted from an input ~~means~~ arrangement of the user side computer 10. Here In this drawing, the material model identification number is provided to identify a type of the physical property data (mechanical property, thermal physical property, electromagnetic property, other physical properties, and so on), a type of material model (elastic, elasto-plastic, visco-plastic model, and so on), a name of an analysis program, a version, and so on, ~~and therefore~~. Thus, it is not necessarily for the identification number to be a single numeric value, and it may be plural code numbers ~~and so on, etc.~~

15 [0035] ~~[0039]~~ The exemplary structural analysis program (e.g., the numerical analysis program 14) reading the input data shown in Fig. 3 refers to the reference table 15 in which the material name, the data type, and the material model identification number are corresponded to addresses of the server side computer 11 (e.g., a data server) ~~being~~ which can be a storing place facility of the material property data as shown in Fig. 4, based on the material name and the material model identification number, and ~~connects~~ can connect to the corresponding server side computer 11 on the network 12.

[0036] ~~[0040]~~ At the server side computer 11, it ~~becomes~~ is possible to provide the material property data only to a specific user by performing an authentication of a user at a time

a connection is started. The server side computer 11 capable of accepting the connection calls the material property data from a database by using, for example, the material name and the material model identification number as search keys with reference to a reference table 18 as shown in Fig. 5, based on the requested material name and material model identification number, to transmit to the user side computer 10 in an appropriate format.

[0037] ~~{0041}~~ At ~~this~~such time, the server side computer 11 records actual usages by each user such as a connect time, a data transfer amount, after a receiving of the user side computer 10 ~~is~~can be confirmed, to thereby perform a charging. For example, a transmission log file (e.g., client name, connection date and hour, transmission data amount, and so on) ~~is~~can be updated each time when the material property data is transmitted to the user side computer 10, and it is ~~totalized~~completely reviewed and/or combined regularly to charge in accordance with a total communication amount.

[0038] ~~{0042}~~ The structural analysis program (e.g., the numerical analysis program 14) executed on the user side computer 10 receiving the material property data can substantially ~~performs~~perform a creation of the stiffness matrix, a solution of simultaneous linear equations, calculations of the displacement, the strain, and the stress, and an output of results. As the structural analysis program, for example, NASTRAN, MARC, ABAQUS, LS-DYNA, PAM-CRASH, and ~~so on~~etc. are known.

[0039] ~~{0043}~~ ~~Incidentally, at~~At the user side computer 10, the numeric value of the received material property data may be displayed to a user in a visible state, ~~but~~and it enablescan enable a reuse (e.g., an unauthorized copy) of the once provided material property data. Consequently, it ~~is~~may be desirable to encrypt the material property data at the server side computer ~~11~~11, and then ~~to~~ transmit to the user side computer 10. In ~~this~~such case, the

numerical analysis program 14 can use the encrypted material property data for the analysis by decrypting the data, but it is possible to secure a confidentiality of the data and to possibly prevent the reuse of the numeric data by making the data invisible to the user.

[0040]        ~~[0044]~~ Incidentally, It should be understood that an input style and format are not limited to the above-stated example, and they may have arbitrary style and format by each software. For example, an input screen as shown in Fig. 6 may be displayed on a display device of the user side computer 10. In ~~this~~ such exemplary input screen, a material name 601 (for example, a standard name such as JIS, DIN, or a standard name by each manufacturer is inputted. “JSC590” in the ~~shown~~ illustrated example), a data type 602 (“MECHANICAL: mechanical property” in the shown example), are inputted respectively, and a material model 603 (e.g., an elasto-plastic 1: static deformation) is ~~to~~ can be selected after an object model is selected. A set button 604 is may be press-operated, and thereby, it is can be connected to the corresponding server side computer 11 on the network 12 with reference to a reference table in which the material name, the data type, the material model are corresponded to addresses of the server side computer 11 (data server) being the storing place of the material property data.

[0041]        ~~[0045]~~ Next, a Fig. 7 shows an exemplary flow diagram of a data provision in the present embodiment is described with reference to a flow chart in Fig. 7. At according to an exemplary embodiment of the present invention. For example, at the user side computer 10, after the input data of the structural analysis shown in Fig. 2 or Fig. 3 is read (step S701); according. It is then determined as to whether direct input or external input (step S702), and if it is the direct input, a numeric data is read (step S703), such data is stored in a memory of the computer, and a calculation is ~~started~~ initiated, e.g., immediately (step S711); in a former case. Besides, ~~in a latter case.~~ If the input is determined to be the external input, an inquiry is can be

performed into the reference table shown in Fig. 4 (step S704), a destination for connection of the server side computer 11 ~~is~~can be obtained, and the connection ~~is started~~may be initiated (step S705).

[0042] ~~[0046]~~ When the connection is started, a user identification number (ID) and a password are validated (step S706), and when an authentication succeeds, required material property data ~~are~~can be requested based on the material name, the data type, the model identification number, and ~~so on~~etc., then a data main body, ~~namely~~e.g., the material property data ~~are~~can be received (step S707), ~~it is~~. Such material property data can be stored in the memory (step S708), the connection with the server side computer 11 ~~is~~may be terminated (step S710), and thereafter, the calculation ~~is started~~can be initiated, e.g., immediately (step S711). ~~Besides~~Further, when the connection with the server side computer 11 is terminated, a charging table of the server side computer 11 ~~is~~can be updated (step S709).

[0047] ~~Second Embodiment~~

[0043] ~~[0048]~~ In As shown in Fig. 8, an exemplary configuration of a numerical analysis results providing system ~~is shown as~~according to a second exemplary embodiment of the present invention is provided. In Fig. 8, particular, the same reference numerals and symbols are used in Fig. 8 to designate ~~the same~~ and corresponding components as the above-described first exemplary embodiment (e.g., see Fig. 1), and the detailed description thereof ~~will not be given~~. Here is thus not provided below. In the second exemplary embodiment, the numerical analysis program 14 ~~is~~can be implemented ~~not on the user side computer 10 but on the server side computer 11~~. Namely 11, instead of on the user side computer 10. For example, the user side



computer 10 likely only has functions for an input of data of the material name and the property item and for a display of analysis results in this exemplary embodiment.

[0044]        ~~{0049}~~ In the case of the ~~present~~second exemplary embodiment as ~~shown in~~and with reference to Fig. 3, the nodal point data 3 representing the coordinates of the respective  
5    nodal points, the element data 4 representing the nodal point number composing respective elements, the geometrical shape data 6 representing the geometrical shape such as a shell thickness of the element, the boundary condition data 7 representing the load and the constraint, the calculation condition data 8 representing the time increment and the convergence condition, and so on, other than the physical property data 5 are inputted, “SOURCE=NET” is set in the  
10    physical property data 5, and the material name and the material model identification number (e.g., referred to as the “property item” including the data type) are inputted.

[0045]        ~~{0050}~~ The structural analysis program (e.g., the numerical analysis program 14) reading the input data shown in Fig. 3 refers to the reference table 15 in which the material name, the data type, and the material model identification number are corresponded to addresses of the  
15    server side computer 11 (e.g., the data server) being the storing place of the material property data as shown in Fig. 4, based on the material name and the material model identification number, to connect to the corresponding server side computer 11 on the network 12.

[0046]        ~~{0051}~~ At the server side computer 11, the connection is authorized, e.g., only for a specific user by performing the authentication of the user when the connection is started. If the  
20    connection is authorized, the user side computer 10 transmits the input data of the structural analysis shown in Fig. 3. ~~Incidentally, after~~After the input data is transmitted, the connection with the user side computer 10 can be once released.

[0047]        ~~{0052}~~ The server side computer 11 receiving the input data, ~~can~~ can make a  
request for the material property data from the database main body while using, for example, the  
material name and the material model identification number as the search keys with reference to  
the reference table 18 as shown in Fig. 5, based on the requested material name and the material  
5    model identification number.

[0048]        ~~{0053}~~ The structural analysis program (e.g., the numerical analysis program 14)  
executed on the server side computer 11 ~~performs the creation of~~ can create the stiffness matrix,  
the solution of simultaneous linear equations, the calculations of the displacement, the strain, and  
the stress, by using the material property data called from the database main body and the input  
10    data (nodal point data 3, element data 4, geometrical shape data 6, boundary condition data 7,  
calculation condition data 8, and so on) received from the user side computer 10.

[0049]        ~~{0054}~~ Subsequently, analysis results files of the displacement, the stress  
distribution, and so on are replied to the user side computer 10 as, for example, an attachment of  
an electric mail. ~~In Fig. 9A and Fig. 9B, an exemplary analysis model and~~  
15    analysis results (e.g., a distorted distribution) thereof are ~~shown~~ provided therein as an example.  
Such results ~~are~~ can be replied to the user side computer 10 as the attachment of the electric mail.

[0050]        ~~{0055}~~ ~~Also in this case~~ Further, the transmission log file (e.g., client name,  
connection date and hour, transmission data amount, and so on) ~~is~~ can be updated at the server  
side computer, for example, each time when the analysis results file is transmitted to the user  
20    side computer 10, and it is totalized regularly to charge in accordance with the total  
communication amount.

[0051]        ~~{0056}~~ Incidentally, the input style and format are not limited to the above-stated  
example, and they may have arbitrary style and format by each software. For example, the input

screen as shown in Fig. 10 may be displayed on the display device of the user side computer 10.

In this input screen, a material name 1001 (for example, a standard name such as JIS, DIN, or a standard name by each manufacturer is inputted. “JSC590” in the shown example), a data type 1002 (“MECHANICAL: mechanical property” in the shown example), are inputted respectively,

5 and a material model 1003 (e.g., elasto-plasticity 1: static deformation) ~~is to~~can be selected after an object model is selected. ~~Besides, at~~At another exemplary screen, required or preferred model data such as the nodal point data, the element data, the geometrical shape data, the boundary condition data, the calculation condition data ~~are~~can be defined, and the input data of the structural analysis as shown in Fig. 3 ~~is~~can be created by press-operating an input data write

10 button 1004. Subsequently, a transmission button 1005 ~~is~~can be press-operated, and thereby, it is connected to the corresponding server side computer 11 on the network 12 with reference to the reference table in which the material name, the data type, and the material model are corresponded to addresses of the server side computer 11 (e.g., data server) being the storing place of and the material property data.

15 ~~[0057] — Hereinabove, the embodiments of the present invention are described. However, connection modes of the computers shown in Fig. 1 and Fig. 8 are not limited to these examples, but a user's computer (user side computer 10) may be directly connected to a data server (server side computer 11) via a telephone line.~~

[0052] ~~[0058]~~ Besides Hereinabove, exemplar embodiments of the present invention are 20 described. It should be understood that connection modes of the computers shown in Figs. 1 and 8 are not limited to these examples, and a user's computer (e.g., the user side computer 10) may be directly or indirectly connected to a data server (e.g., the server side computer 11) via a telephone line. Additionally, in the above-stated embodiments, the structural analysis is

exemplified, but it may be applied to, e.g., a heat-transfer analysis, a fluid analysis, an electromagnetic field analysis. As a heat conduction analysis program, for example, MARC, ABAQUS, LS-DYNA, and so on are known. Besides, as a fluid analysis program, for example, FLUENT, STAR-CD, PHOENICS, FIDAP, ~~and so on~~ etc. are known. Further, as an electromagnetic field analysis program, for example, JMAG ~~and so on~~ etc. are known.

[0053] ~~{0059}~~ Besides In addition, contents of the numeric data provided by the exemplary embodiments of the present invention is not limited to the material property data, ~~and for~~. For example, ~~it~~ the material property data may be arbitrary data which can be preferred or necessary for the numerical analysis such as a boundary condition data, a CAD data representing a shape of an analysis object.

[0060] ~~Example 1-~~

[0054] ~~{0061}~~ A press forming analysis system of steel sheets shown in Fig. 1 ~~is~~ can be experimentally manufactured while applying the exemplary embodiments of the present invention. ~~A~~ An exemplary part of the input data is shown in Fig. 3. Here, the nodal point data and the element data ~~are~~ can be shape data of a mold or a material to be processed, and directly inputted by a normal method. The physical property data is the mechanical property of the material to be processed (e.g., data type: MECHANICAL), and the external input via the network (SOURCE=NET) ~~is~~ can be specified as the input method. The material is a cold rolled mild steel with a board thickness of 1.2 mm (material name: spcc), and as the material model, an elasto-plastic n-th power hardening law model (e.g., material model identification number: 003) prepared by an analysis software, is specified. Subsequently, the boundary condition data are a tool movement, a blank holding load, a friction coefficient, and so on, and they are directly

inputted by the normal method. In the last, the calculation conditions are the time increment, the convergence condition, ~~and so on etc~~, and they are also directly inputted by the normal method.

[0055] ~~[0062]~~ Subsequently, the above-stated described input data of the material name and the property item are read into a press forming analysis software existing on the server side

5 computer 11, processed in the sequence shown in Fig. 7, an address of the data server (e.g., [www.abc.com](http://www.abc.com)) ~~is~~ can be obtained from the reference table shown in Fig. 4, to connect to the

server via the Internet. Subsequently, the material property value data which are equivalent to the directly inputted data shown in Fig. 2, ~~namely e.g.,~~ corresponding to total eight values of the modulus of elasticity (e.g., Young's modulus, Poisson's ratio), the work hardening

10 characteristics (e.g., yield stress, plastic coefficient, work hardening index, offset distortion) based on the n-th power hardening law model, the anisotropy parameter (e.g., Lankford value),

and the density are received from the server side computer 11, stored on the memory, and

thereafter, a forming calculation by the finite element method is performed. ~~At this time, at the server side computer ([www.abc.com](http://www.abc.com)), the number of times of data transmission is recorded by~~

15 ~~each user, and the charging in accordance with the data transmission amount is performed. By~~

~~using this system, it is not necessary for a user (analyst) to concern substances of the material~~

~~property data at all, efforts to obtain the material property data are saved drastically, a reliability~~

~~of the analysis results is increased, and the analysis time is reduced. On the other hand, it is~~

~~possible for a manufacturer side providing the data server to perform a unified control of the~~

20 ~~latest material property value data constantly, and to maintain the confidentiality of the data can~~

be performed.

[0056] At such time, at the server side computer (e.g., located at [www.abc.com](http://www.abc.com)), the number of times of data transmission can be recorded by each user, and the charging in

accordance with the data transmission amount is performed. By using this system, it is not  
necessary for a user (analyst) to concern substances of the material property data at all, efforts to  
obtain the material property data are saved drastically, a reliability of the analysis results is  
increased, and the analysis time is reduced. On the other hand, it is possible for a manufacturer  
5 side providing the data server to perform a unified control of the latest material property value  
data constantly, and to maintain the confidentiality of the data.

{0063} Example 2-

{0057} {0064} A press forming analysis system of steel sheets shown in Fig. 8 applying  
10 the exemplary embodiments of the present invention is~~can be~~ experimentally manufactured. The  
user side computer 10 read in the input data shown in Fig. 3, ~~obtains~~3 can obtain the address of  
the data server (e.g., www.abc.com) from the reference table shown in Fig. 4 to connect to the  
data server via the Internet, and transmits all of the input data to the server side computer 11.  
Subsequently, the server side computer 11 receiving the input data obtains the material property  
15 data from the reference table shown in Fig. 5, and executes a forming analysis. When the  
calculation is terminated, the calculated result ~~is sent~~can be transmitted to a user specified in  
advance by an electric mail, and ~~performs a charging~~ procedure may be performed in accordance  
with the calculation time. By using this exemplary system, it is not necessary for the user to  
install the numerical analysis program individually, in addition, it ~~becomes~~is possible for the  
20 manufacturer side providing the data server to perform the unified control of the latest material  
property value data and the analysis results constantly, and to maintain the confidentiality of the  
data.

[0058]        ~~{0065}~~ The above-stated described user side computer and the server side computer ~~are~~ can be composed of a CPU or an MPU of a computer, RAM, ROM, RAM and so on, and the present embodiment is realized by operating the programs stored in the RAM, ROM, and so on as stated described above.

5    [0059]        ~~{0066}~~ Consequently, the programs in themselves realize the functions of the above-stated described exemplary embodiments, and constituting the exemplary embodiments of the present invention. As a transmission medium of the exemplary program, a communication medium (e.g., wired circuit, radio circuit, and so on such as an optical fiber) in a computer network (e.g., LAN, WAN such as the Internet, radio communication network, and so on) system  
10 to propagate and supply program information as carrier waves can be used.

[0060]        ~~{0067}~~ Further, a means an exemplary arrangement to supply the above-stated programs to the computer, for example, a storage medium storing the program constitutes the present invention. As such storage medium, for example, a flexible disk, a hard disk, an optical disk, a magnetic optical disk, a CD-ROM, a magnetic tape, a nonvolatile memory card, a ROM,  
15 ~~and so on~~ etc. can be used.

[0061]        ~~{0068}~~ ~~In addition,~~ In addition, the shape and structure of the respective portions shown in the above-stated described exemplary embodiments ~~are to~~ Can be considered in all respects as illustrative and no restrictive. ~~Namely,~~ In particular, the exemplary embodiments of the present invention may be embodied in other specific forms without departing from the spirit  
20 or essential characteristics thereof.

Industrial Applicability

[0062]        ~~[0069]~~ According to the exemplary embodiments of the present invention, it becomes possible to provide numerical analysis data and numerical analysis results with high reliability while maintaining a confidentiality in a computer simulation of a structural analysis, a heat conduction analysis, a fluid analysis, and an electromagnetic field analysis using a finite element method and a finite difference method, and a reliability and accuracy of the simulation increase significantly. Besides, it is possible to retrieve compensations for experimental expenses and so on from users, and therefore, it becomes easy to maintain and upgrade a ~~material property~~ material property data storage means (arrangement (e.g., database) such as an addition, update, and so on of material property data.

10    [0063]        The foregoing merely illustrates the exemplary principles of the present invention. Various modifications and alterations to the described embodiments will be apparent to those skilled in the art in view of the teachings herein. It will thus be appreciated that those skilled in the art will be able to devise numerous modification to the exemplary embodiments of the present invention which, although not explicitly shown or described herein, embody the principles of the invention and are thus within the spirit and scope of the invention. All publications, applications and patents cited above are incorporated herein by reference in their entireties.

4830-8493-030511



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